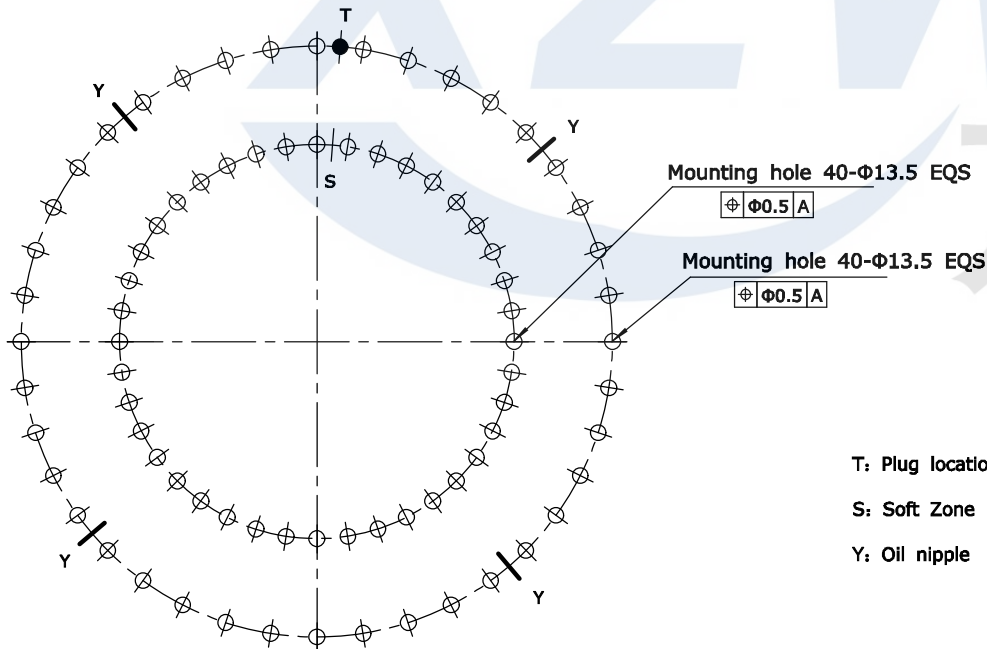
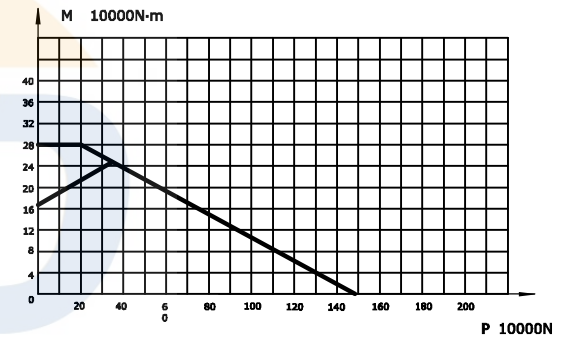



Notes: U.O.N ∇ 6.3

1. Unspecified chamfer: $1.0 \times 45^\circ$
Through hole chamfer: $1.0 \times 45^\circ$
Edges chamfer
2. Raceway of Inner & outer ring induction harden.
Hardness: 55~62HRC
Depth: ≥ 3.0 mm
3. Inner & outer ring quenched & tempered,
Hardness: 207~262HB
4. Radial clearance: 0.06~0.30 mm
Axial clearance: 0.06~0.30 mm



T: Plug location
S: Soft Zone
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2		
07	GB117-76	Pin	CN45	Φ8×40	1		
06		Plug	CN45	Φ25	1		
05	JB/T7940.7	Oil nipple	Component	M8×1	4		
04	GB/T699	Inner ring	50Mn		1		
03	GB/T308-2002	Ball	GCr15	19.844	109±1		
02	HG/T2349	Spacer	Nylon	D20	109±1		
01	GB/T699	Outer ring	50Mn		1		
No.	Standard	Component	Material	Model	Qty	Remark	
				Model	WD-060.20.0844	Drawing	Weight 60kg
				Name	slewing bearing	Qty	Scale
				Material	50Mn	Total 1 page	The 1st page
Design	Standard			 XUZHOU WANDA SLEWING BEARING CO.,LTD Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			
Check							
Process	Approve						
Date							